



Annex W of the NE A 09-520 AFNOR Standard

PROCEDURE:

The aluminum cylinder specimen is typically used to compare the performance of the penetrant testing used in relation to the original sample as a reference and has the same batch number.

Before use, identify each of two areas of the indicator:

- 1 - Immersing a zone until the edge limit shown in the tank of penetrant
- 2 - Immerse another area to the kerf of the original sample of penetrant
- 3 - The tested specimen is treated as the same way as are the parts,
- 4 - In case of a fluorescent penetrant, examine visually in white light or under ultra - violet radiation to detect any difference in clarity and brilliance of default indications. It is also possible to take a photograph of the treated specimen.

COMPLIANCE WITH STANDARDS, SPECIFICATIONS AND CODES

- ASME B and PV Code Section V , Article 6 , edition 1992 , § 648.2 and addenda T- 1993 T- § 653-2 and MIL -I- 25135E , § 4.5.18.1.1
- AFNOR NF A 09-520
- Specification MIL -I- 25135E

Nota: For conformity to ASME B and PV Code Section V, refer to the procedure defined in §

Technical T -650.

To comply with the AFNOR standard DO A 09-520, refer to the procedure defined in Annex J.



FLUOGRAPHE
CONTROMAG
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FLUXO

